

## Introduction to Boiling and Condensation

The fundamentals of bubble growth or collapse during boiling or condensation were described in sections (Ng) and (Nh) and particularly in the sections dealing with thermally-inhibited growth or collapse. This section deals with a number of additional features of these processes. In many industrial contexts in which boiling or condensation occurs, the presence of a nearby solid surface is necessary for the rapid supply or removal of the latent heat inherent in the phase change. The presence of this wall modifies the flow patterns and other characteristics of these multiphase flows and this chapter will address those additional phenomena.

In all cases the heat flux per unit area through the solid surface is denoted by  $\dot{q}$ ; the wall temperature is denoted by  $T_w$  and the bulk liquid temperature by  $T_b$  (or  $T_L$ ). The temperature difference  $\Delta T = T_w - T_b$  is a ubiquitous feature of all these problems. Moreover, in almost all cases the pressure differences within the flow are sufficiently small that the saturated liquid/vapor temperature,  $T_e$ , can be assumed uniform. Then, to a first approximation, boiling at the wall occurs when  $T_w > T_e$  and  $T_b \leq T_e$ . When  $T_b < T_e$  and the liquid must be heated to  $T_e$  before bubbles occur, the situation is referred to as sub-cooled boiling. On the other hand condensation at the wall occurs when  $T_w < T_e$  and  $T_b \geq T_e$ . When  $T_b > T_e$  and the vapor must be cooled to  $T_e$  before liquid appears, the situation is referred to as super-heated condensation.

The solid surface may be a plane vertical or horizontal containing surface or it may be the interior or exterior of a circular pipe. Another factor influencing the phenomena is whether there is a substantial fluid flow (convection) parallel to the solid surface. For some of the differences between these various geometries and imposed flow conditions the reader is referred to texts such as Collier and Thome (1994), Hsu and Graham (1976) or Whalley (1987). In the next section we review the phenomena associated with a plane horizontal boundary with no convection. Later sections deal with vertical surfaces.